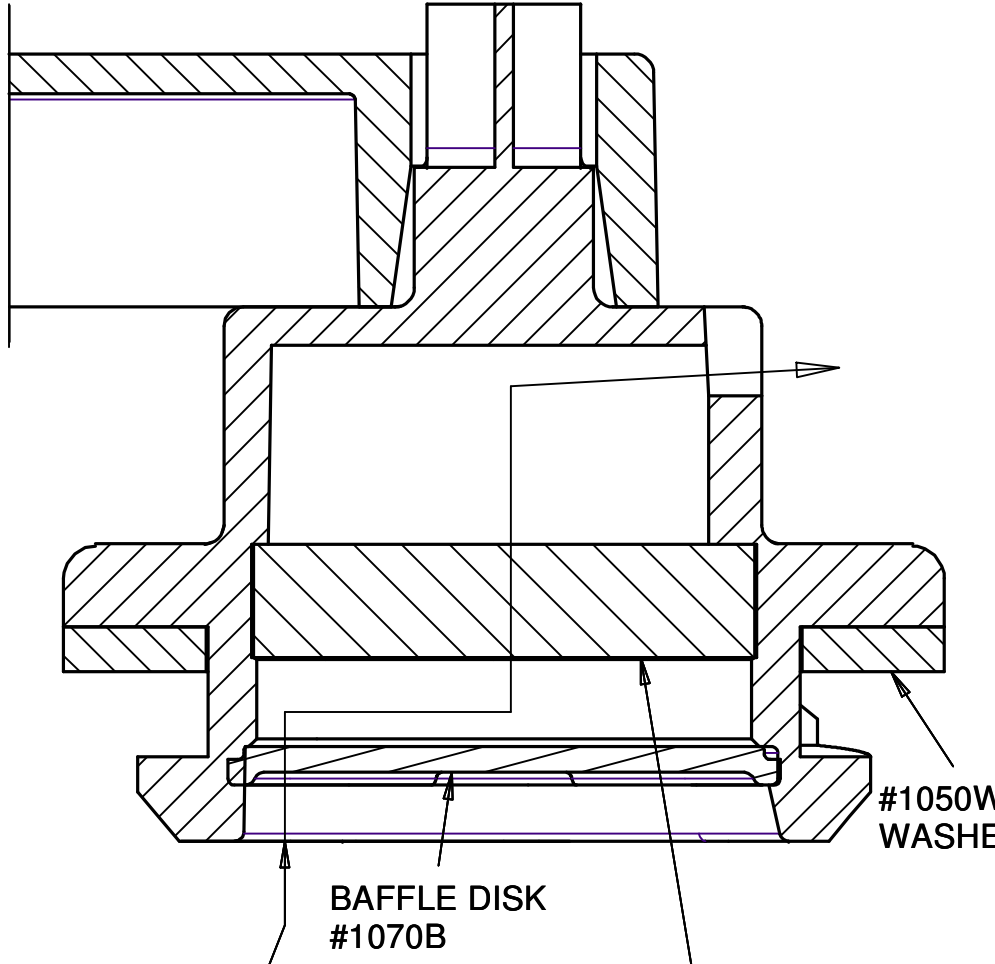


Battery Speed Vent Cap Assembly Parts List

Name	Part #	Qty.
Gang Vent Cap Right	GVCR	4
4 Gang Arm #2	4GA2	2
Gang Vent Cap Handle	GVCH	2
Spark Arrestor	R20-A1	4
Baffle Disk	1070B	4
Vent Cap Washer	1050W	4



- NOTES:
 1. GVCR: KEY FOR BAFFLE DISK IS OPPOSITE VENT.
 2. GVCL: KEY FOR BAFFLE DISK ON SAME SIDE AS VENT.

FLOW PATH OF BATTERY GASES TO ATMOSPHERE

SPARK ARRESTOR #R20-A1
 FLOW RATE: 15.00-22.90 LPM
 @ 10 INCHES OF WATER

SECTION A-A

REVISION	DESCRIPTION	BY	DATE
DRAWN	DATE	DOYLE SHAMROCK INDUSTRIES	
D. WATERS	4/7/16	1440 HOLLOWAY ROAD	QUALITY CERTIFIED
TOLERANCE UNLESS SPECIFIED		HOLLAND, OHIO 43528	ISO/TS16949:2002
X = +/- .060	.XXX = +/- .010		
.XX = +/- .030	.XXXX = +/- .005		
CUSTOMER	PART NO.	PART NAME	
SHAMROCK	4-GVCA2.6-1070	4 Gang Vent Cap Assembly 2.6	
MATERIAL	SHRINKAGE	JOB #	SHT
PP	.020 IN./IN.	2016-55	1
COLOR	UNITS		OF
BLACK	INCHES		1