



Battery Speed Vent Cap Assembly Parts List

Name	Part #	Qty.
Gang Vent Cap Right	GVCR	4
4 Gang Arm	4GA	2
Gang Vent Cap Handle	GVCH	2
Spark Arrestor	R20-A1	4
Baffle Disk	1070B	4
Vent Cap Washer	1050W	4

NOTES:

1. GVCR: KEY FOR BAFFLE DISK IS OPPOSITE VENT.
2. GVCL: KEY FOR BAFFLE DISK ON SAME SIDE AS VENT.

REVISION		DESCRIPTION	BY	DATE
DRAWN		DOYLE SHAMROCK INDUSTRIES		
D. WATERS		1440 HOLLOWAY ROAD		
DATE		HOLLAND, OHIO 43528		
4/7/16		QUALITY CERTIFIED		
TOLERANCE UNLESS SPECIFIED		ISO/TS16949:2002		
.X = +/- .060				
.XXX = +/- .010				
.XX = +/- .030				
.XXXX = +/- .005				
CUSTOMER	PART NO.	PART NAME		
SHAMROCK	4-GVCA2.5-1070	4 Gang Vent Cap Assembly 2.5		
MATERIAL	SHRINKAGE	JOB #	SHT	
PP	.020 IN./IN.	2011-07		1
COLOR	UNITS			OF
BLACK	INCHES			1