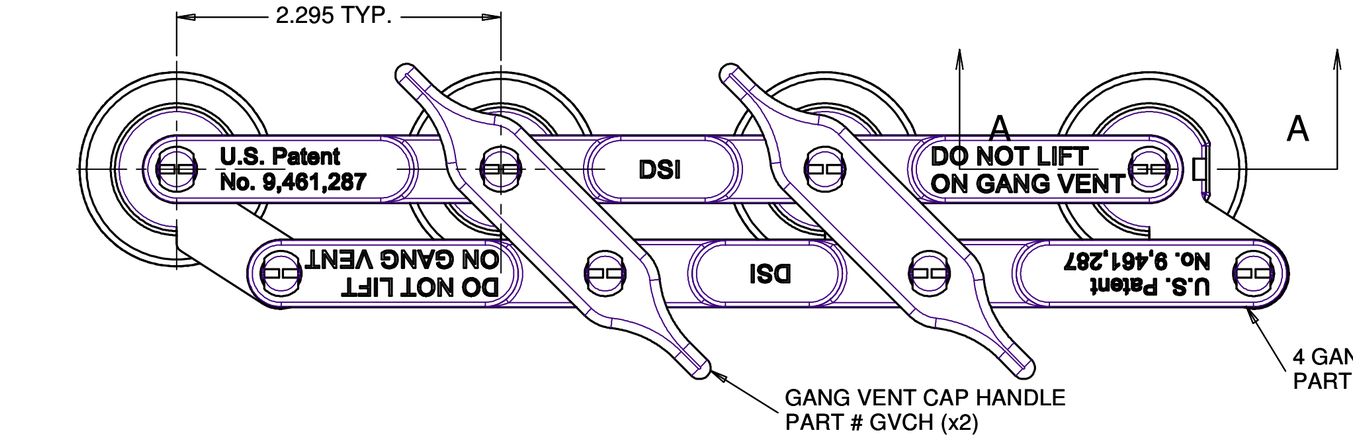
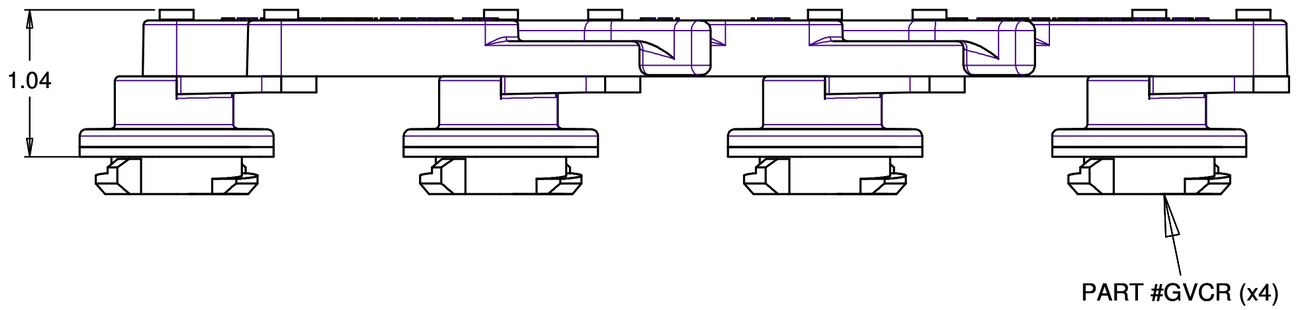
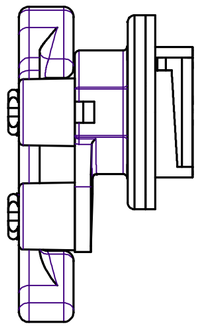
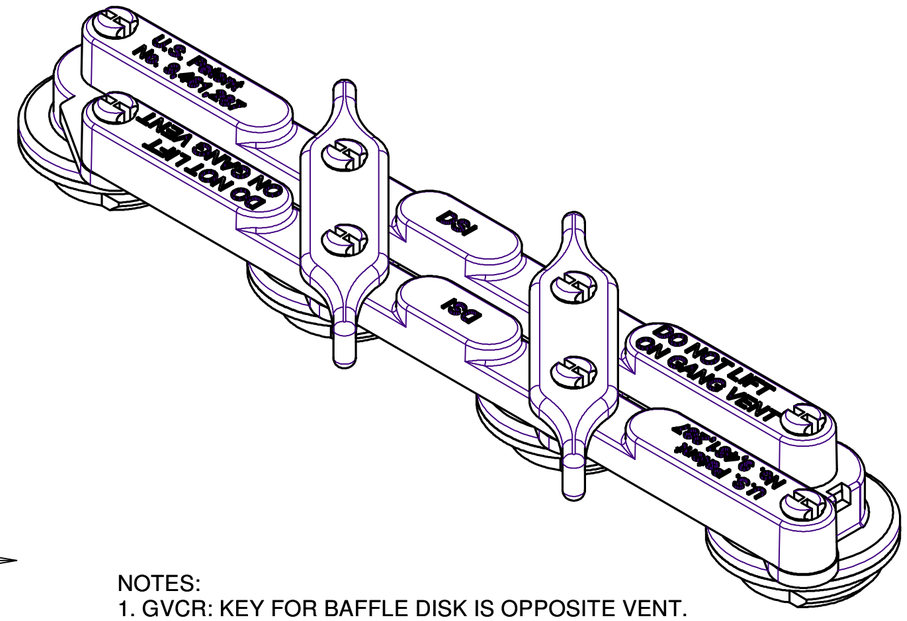


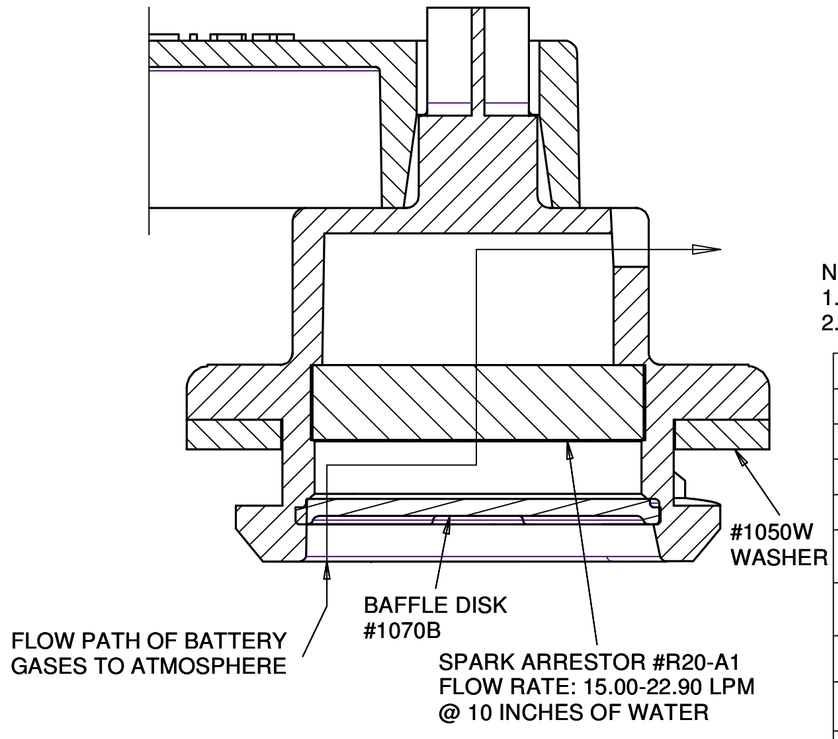






## Battery Speed Vent Cap Assembly Parts List

| Name | Part # | Qty. |
|---|---|---|
| Gang Vent Cap Right | GVCR | 4 |
| 4 Gang Arm #3 | 4GA3 | 2 |
| Gang Vent Cap Handle | GVCH | 2 |
| Spark Arrestor | R20-A1 | 4 |
| Baffle Disk | 1070B | 4 |
| Vent Cap Washer | 1050W | 4 |




SECTION A-A

NOTES:
1. GVCR: KEY FOR BAFFLE DISK IS OPPOSITE VENT.
2. GVCL: KEY FOR BAFFLE DISK ON SAME SIDE AS VENT.

| REVISION | DESCRIPTION | BY | DATE |
|---|---|---|---|
| | | | |
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|---|---|---|---|
| DRAWN: D. WATERS | DATE: 4/7/16 | DOYLE SHAMROCK INDUSTRIES<br>1440 HOLLOWAY ROAD<br>HOLLAND, OHIO 43528<br>QUALITY CERTIFIED<br>ISO/TS16949:2002 | |
| TOLERANCE UNLESS SPECIFIED<br>.X = +/-.060 .XXX = +/-.010<br>.XX = +/-.030 .XXXX = +/-.005 | | | |
| CUSTOMER: SHAMROCK | PART NO.: 4-GVCA2.3-1070 | PART NAME: 4 Gang Vent Cap Assembly 2.3 | |
| MATERIAL: PP | SHRINKAGE: .020 IN./IN. | JOB #: 2016-55 | SHT: 1 |
| COLOR: BLACK | UNITS: INCHES | | OF: 1 |