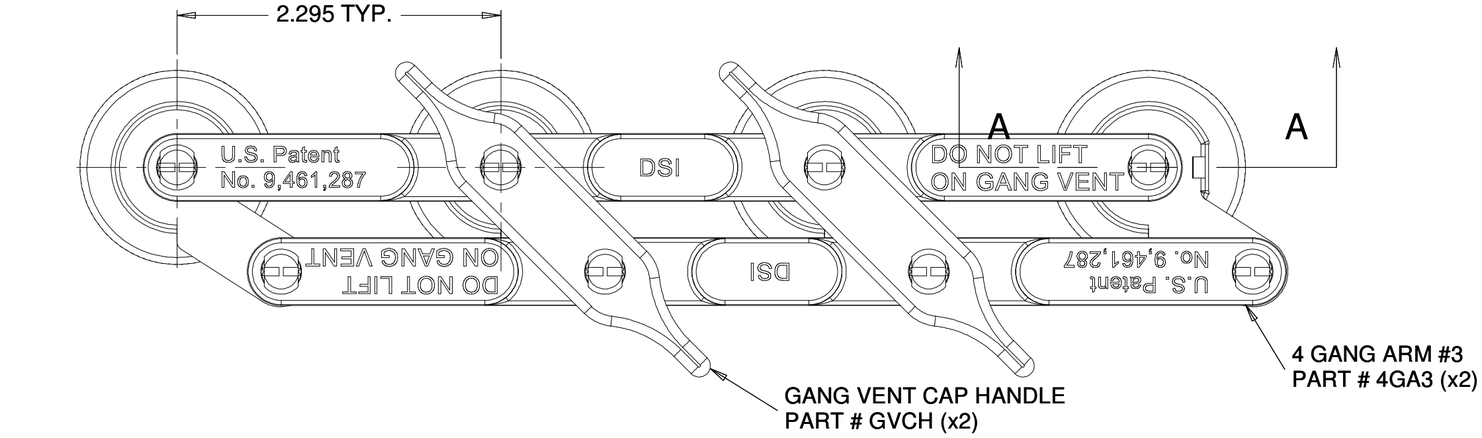

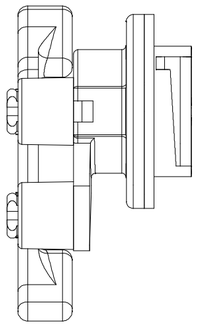

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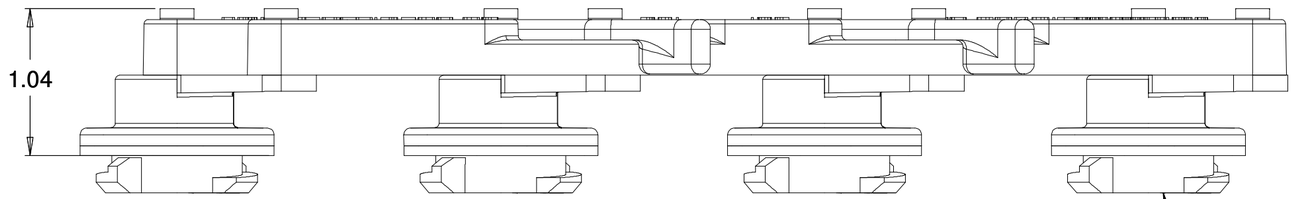
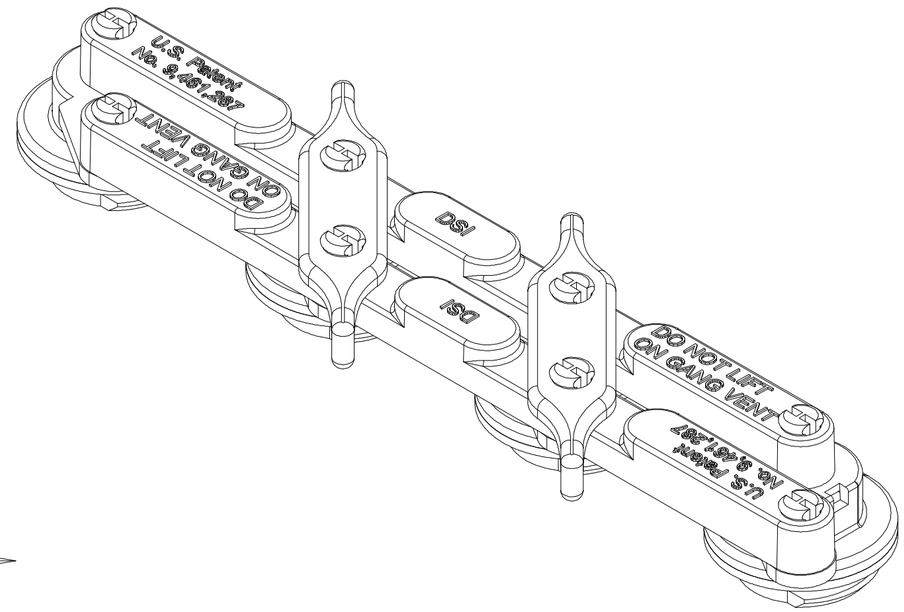
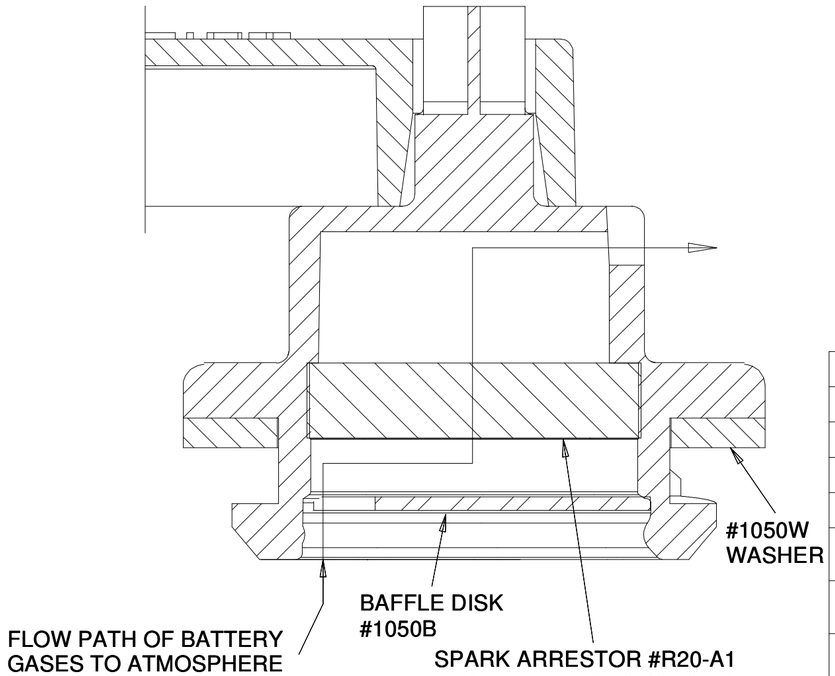




U.S. Pat. No. 9,461,287
U.S. Pat. No. 10,263,231



SECTION A-A

ASSEMBLY PARTS LIST

Name	Part #	Qty.	Mold#	Mold size	Cavs.
Gang Vent Cap Right	GVCR	4	40B	15-7/8 x 23.5	8
4 Gang Arm #3	4GA3	2	11	9-7/8 x 20	4+4
Gang Vent Cap Handle	GVCH	2	30B	10-7/8 x 12	4
Spark Arrestor	R20-A1	4	N/A	N/A	N/A
Baffle Disk	1050B	4	21	11-7/8 x 12	8
Vent Cap Washer	1050W	4	L43	10/12 MUD	8

REVISION	DESCRIPTION	BY	DATE

DRAWN: D. WATERS	DATE: 4/7/16	DOYLE SHAMROCK INDUSTRIES	
TOLERANCE UNLESS SPECIFIED .X = +/-.060 .XX = +/-.030	.XXX = +/-.010 .XXXX = +/-.005	1440 HOLLOWAY ROAD HOLLAND, OHIO 43528	QUALITY CERTIFIED ISO/TS16949:2002
CUSTOMER: SHAMROCK	PART NO.: 4-GVCA2.3-1070	PART NAME: 4 Cell Speed Vent 2.3	
MATERIAL: PP	SHRINKAGE: .020 IN./IN.	JOB #: 2016-55	SHT: 1 OF: 1
COLOR: BLACK	UNITS: INCHES		