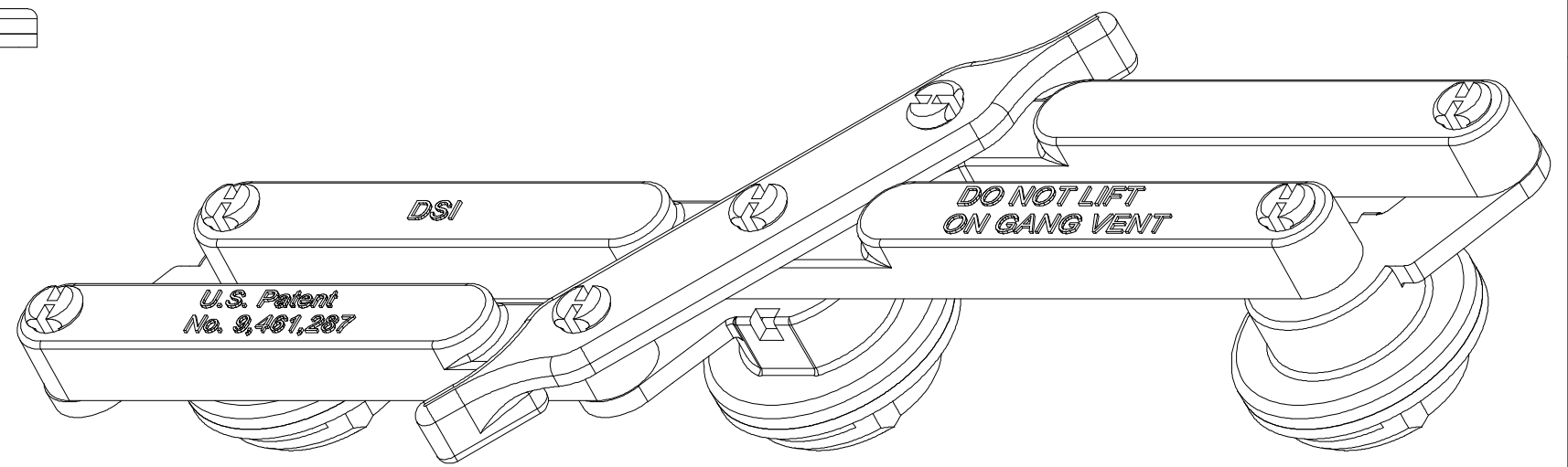
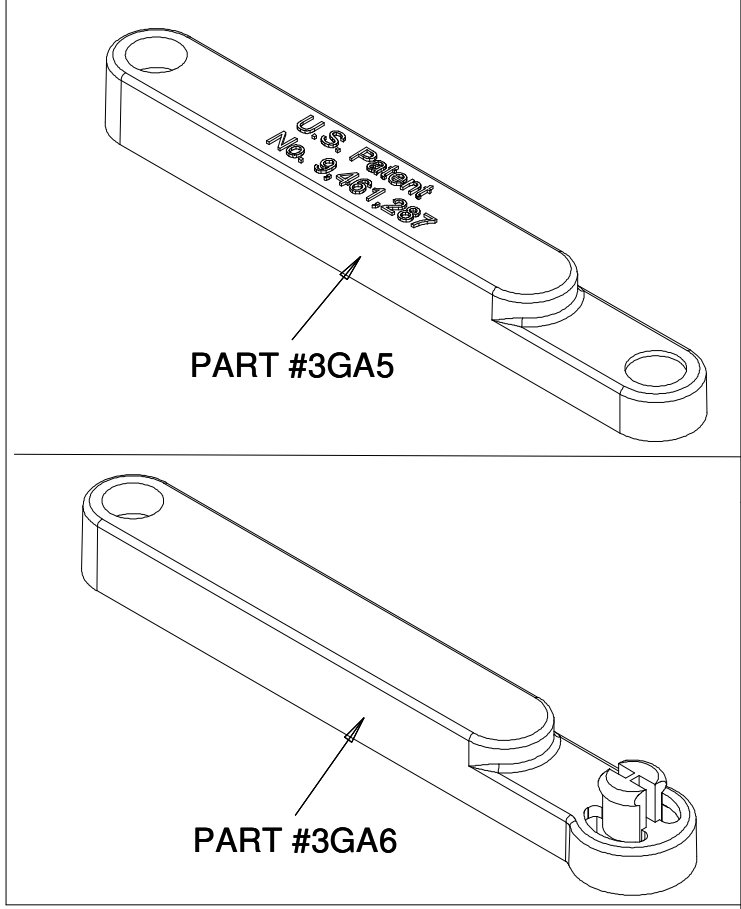
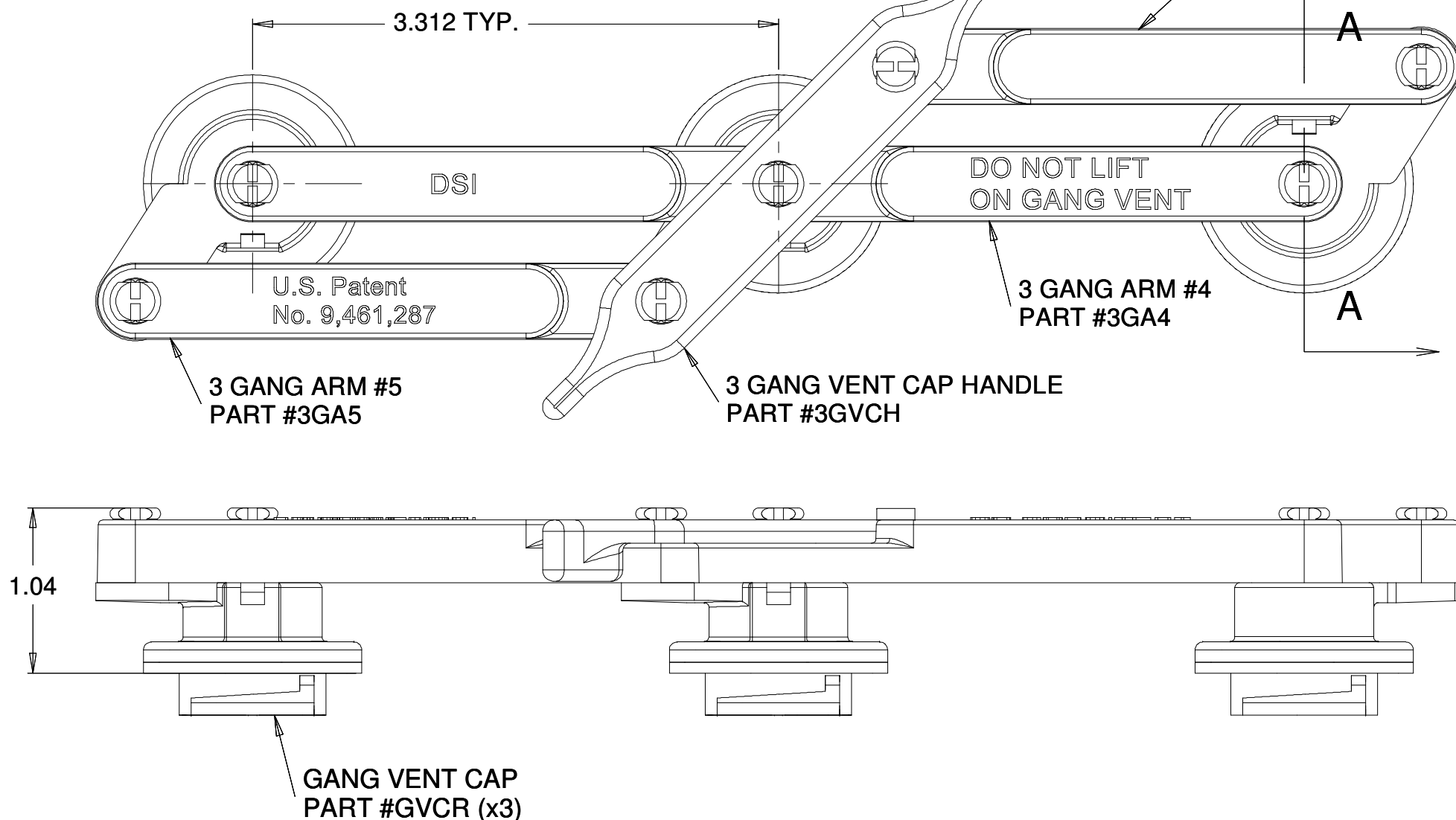
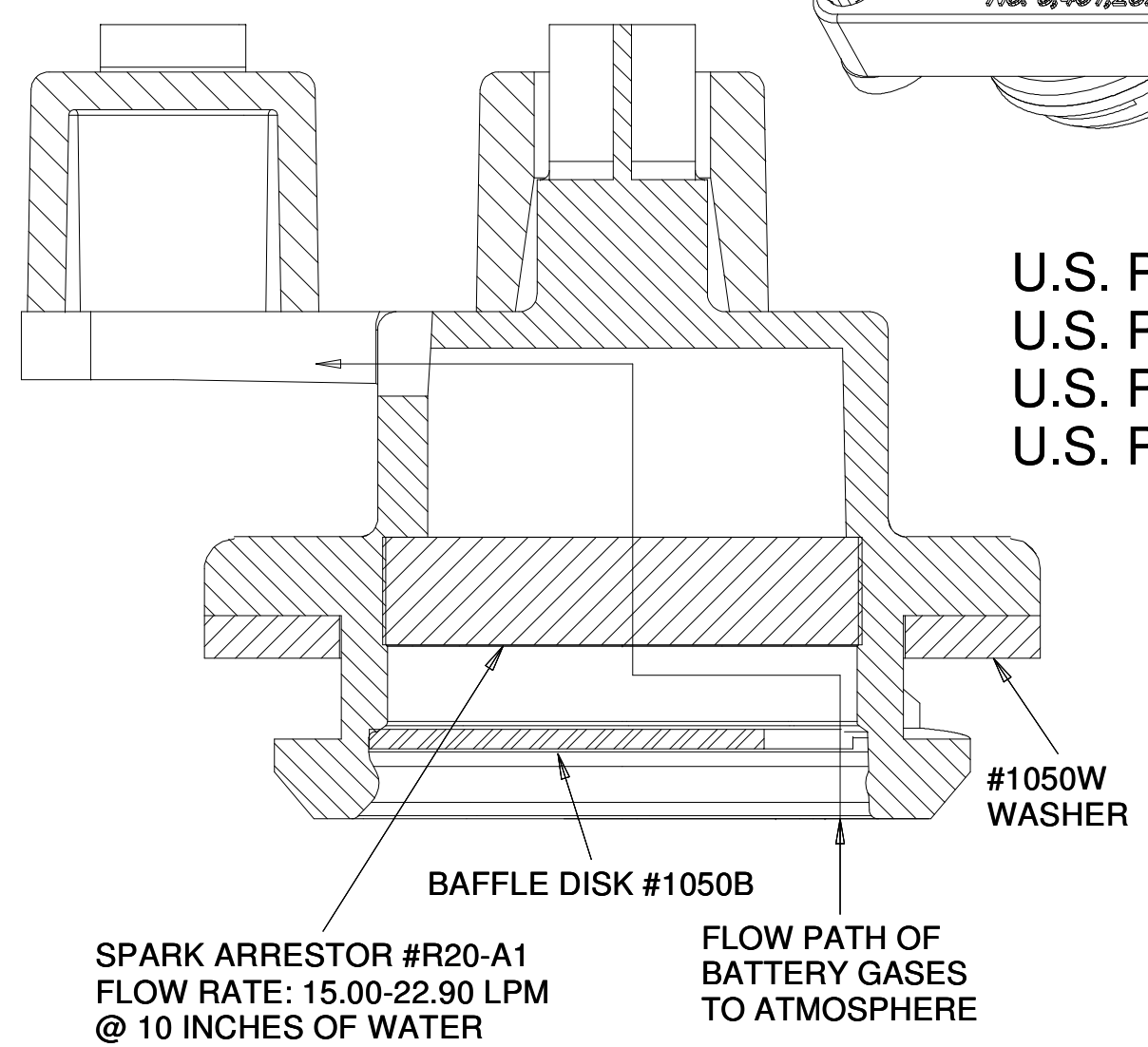


8 7 6 5 4 3 2 1



ASSEMBLY PARTS LIST

Name	Part #	Qty.	Mold#	Mold size	Cavs.
Gang Vent Cap Right	GVCR	3	40B	15-7/8 x 23.5	8
3 Gang Arm #4	3GA4	1	11	9-7/8 x 20	4+4
3 Gang Arm #5	3GA5	1	61B	11-7/8 x 20	4+4
3 Gang Arm #6	3GA6	1	61B	11-7/8 x 20	4+4
3 Gang Vent Cap Handle	3GVCH	1	76	5x5	4
Spark Arrestor	R20-A1	3	N/A	N/A	N/A
Baffle Disk	1050B	3	21	11-7/8 x 12	8
Vent Cap Washer	1050W	3	L43	10/12 MUD	8



U.S. Pat. No. 10,680,220
 U.S. Pat. No. 10,957,889
 U.S. Pat. No. 10,978,765
 U.S. Pat. No. 11,817,598

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REVISION		DESCRIPTION	BY	DATE
DRAWN	DATE	DOYLE SHAMROCK INDUSTRIES		
D. WATERS	2/17/17	1440 HOLLOWAY ROAD	QUALITY CERTIFIED	
TOLERANCE UNLESS SPECIFIED	.XXX = +/- .010	HOLLAND, OHIO 43528	ISO/TS16949:2002	
.X = +/- .060	.XXXX = +/- .005	PART NAME		
.XX = +/- .030		3 Cell Speed Vent 3.31		
CUSTOMER	PART NO.	JOB #		
SHAMROCK	3-GVCA3.31-1070	2016-55		
MATERIAL	SHRINKAGE	SHT		
PP	.020 IN./IN.	1		
COLOR	UNITS	OF		
BLACK	INCHES	1		

SECTION A-A

8 7 6 5 4 3 2 1