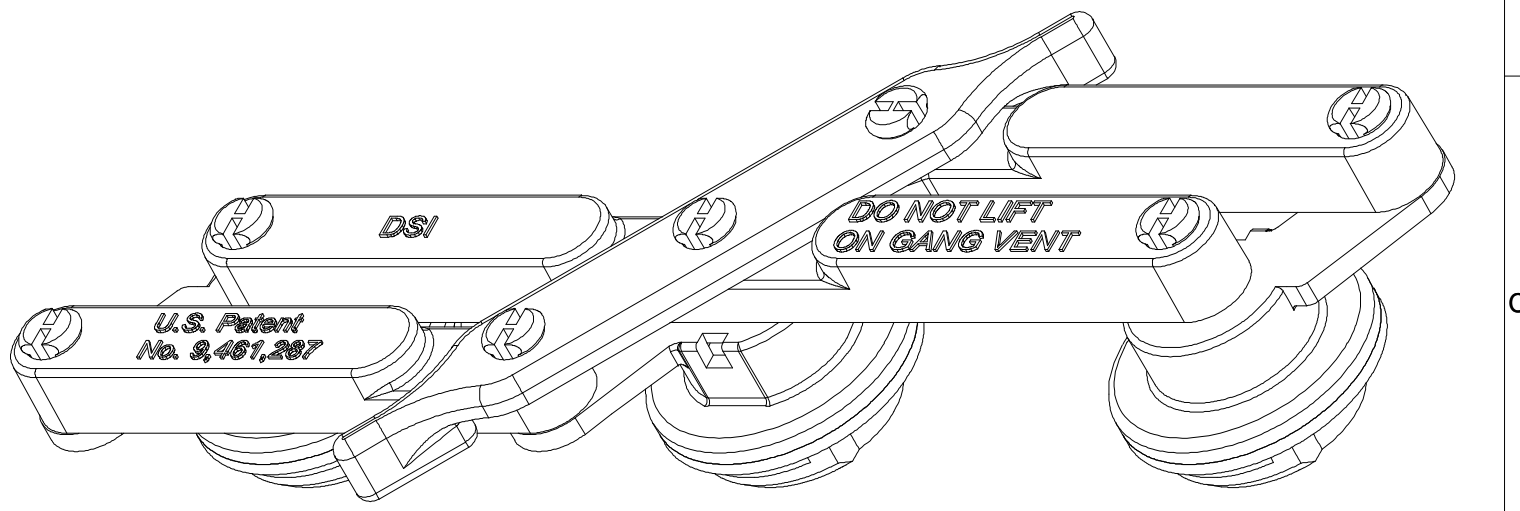
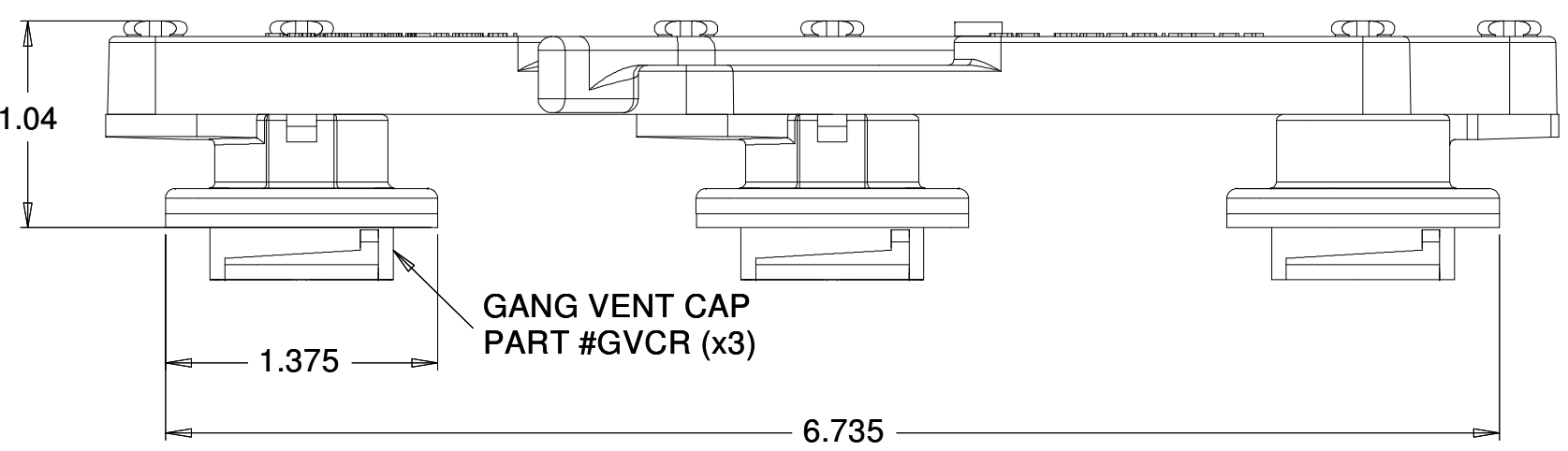
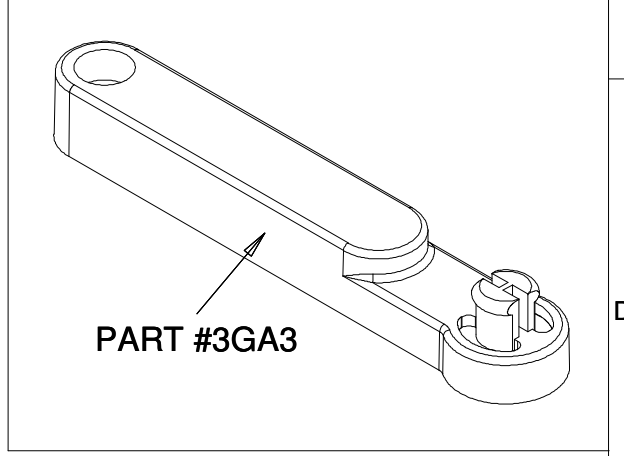
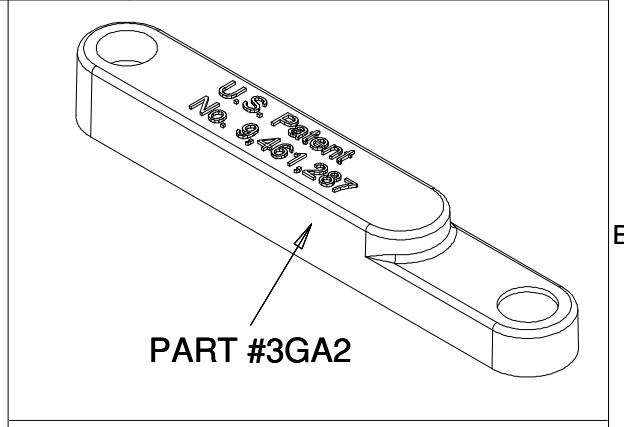
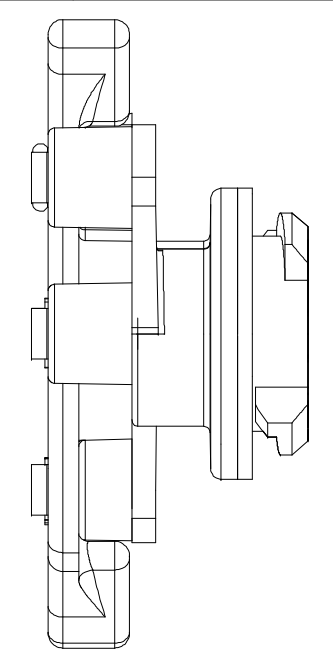
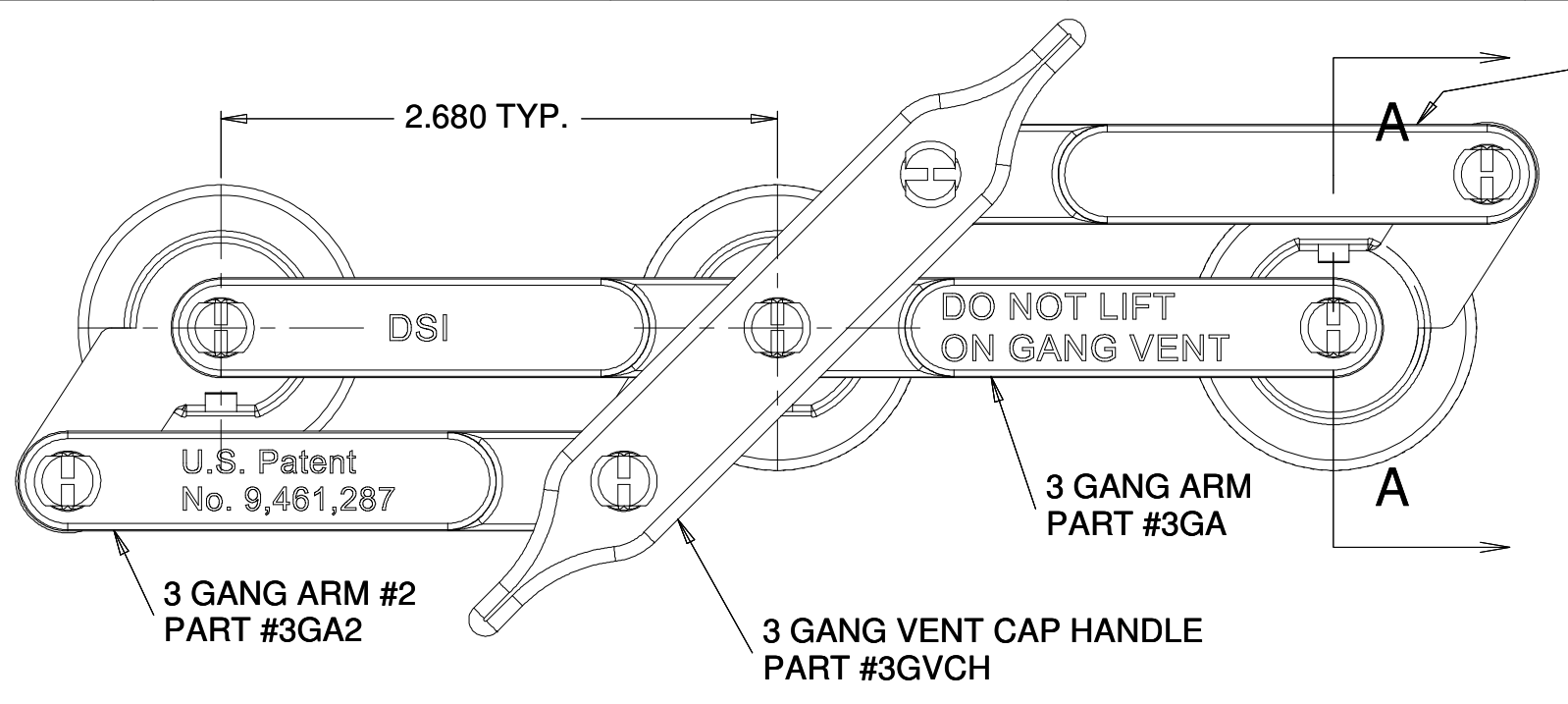
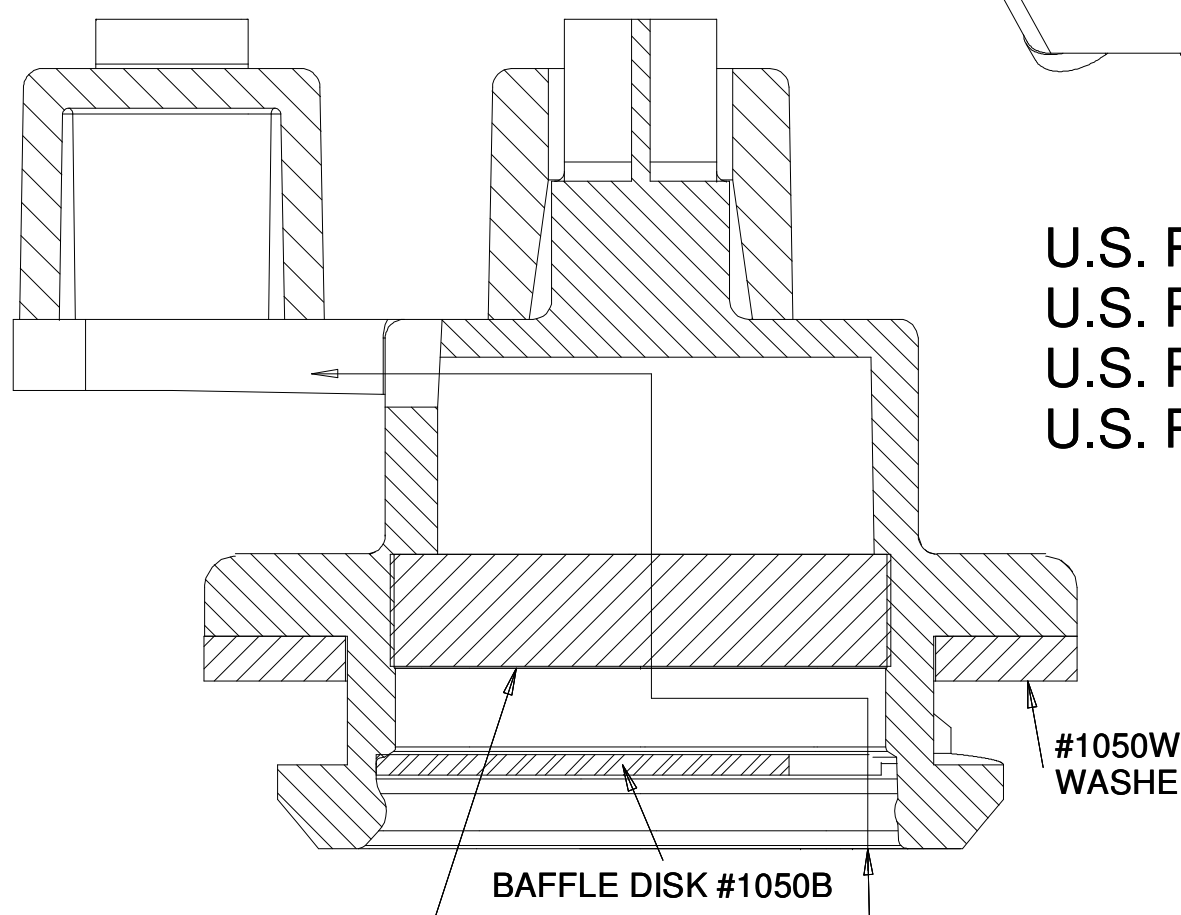


8 7 6 5 4 3 2 1



**ASSEMBLY PARTS LIST**

Name	Part #	Qty.	Mold#	Mold size	Cavs.	Grams
Gang Vent Cap Right	GVCR	3	40B	15-7/8 x 23.5	8	5.9
3 Gang Arm	3GA	1	37B	15-7/8 x 23.5	4+4	6.4162
3 Gang Arm #2	3GA2	1	77	5x5	4	3.388
3 Gang Arm #3	3GA3	1	78	5x5	4	3.4766
3 Gang Vent Cap Handle	3GVCH	1	76	5x5	4	4.2853
Spark Arrestor	R20-A1	3	n/a	n/a	n/a	
Baffle Disk	1050B	3	21	11-7/8 x 12	8	.2353
Vent Cap Washer	1050W	3	L43	10/12 MUD	8	.777



SPARK ARRESTOR #R20-A1  
 FLOW RATE: 15.00-22.90 LPM @ 10 INCHES OF WATER  
 FLOW PATH OF BATTERY GASES TO ATMOSPHERE

**SECTION A-A**

U.S. Pat. No. 10,680,220  
 U.S. Pat. No. 10,957,889  
 U.S. Pat. No. 10,978,765  
 U.S. Pat. No. 11,817,598

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REVISION		DESCRIPTION	BY	DATE
DRAWN		DATE	<b>DOYLE SHAMROCK INDUSTRIES</b>	
D. WATERS		4/7/16	1440 HOLLOWAY ROAD	
TOLERANCE UNLESS SPECIFIED			HOLLAND, OHIO 43528	
.X = +/- .060		.XXX = +/- .010	QUALITY CERTIFIED	
.XX = +/- .030		.XXXX = +/- .005	ISO/TS16949:2002	
CUSTOMER		PART NO.	PART NAME	
SHAMROCK		3-GVCA2.68-1070	3 Cell Speed Vent 2.68	
MATERIAL		SHRINKAGE	JOB #	
PP		.020 IN./IN.	2016-04	
COLOR		UNITS	2016-05	
BLACK		INCHES	2016-06	
			SHT	1
			OF	1
				1

8 7 6 5 4 3 2 1