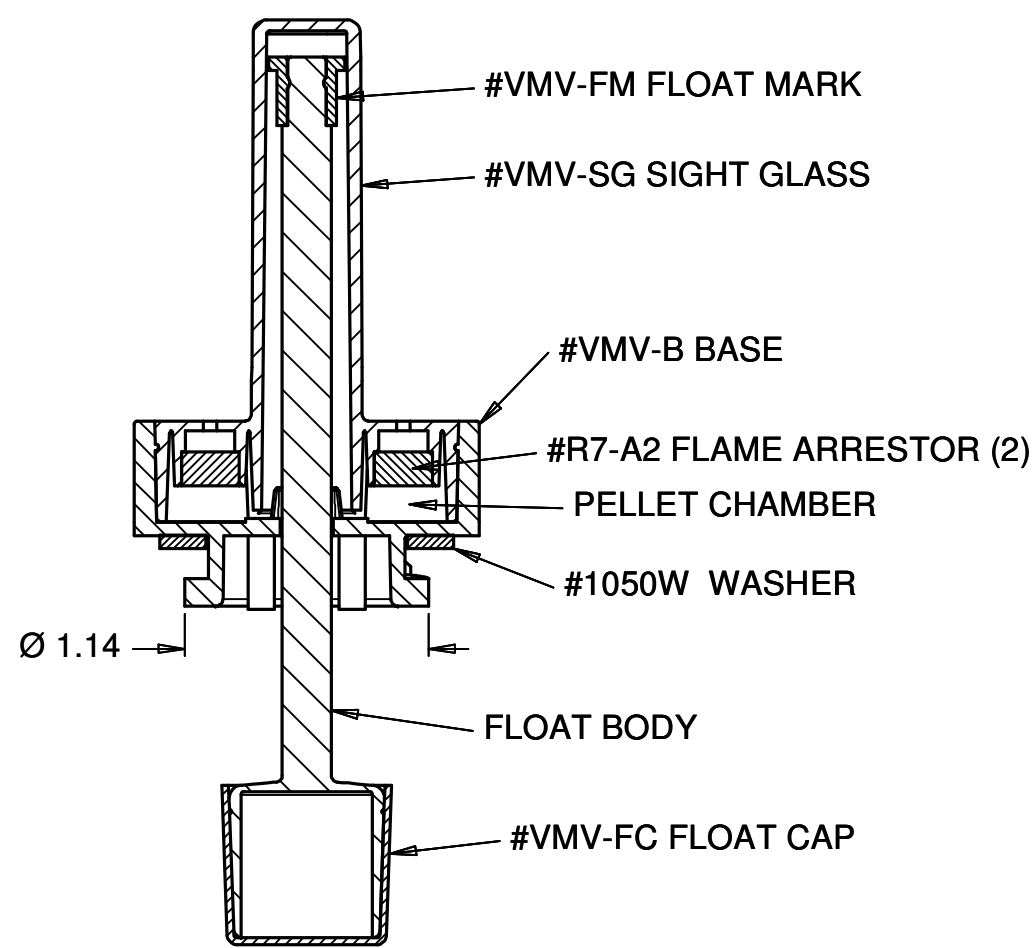
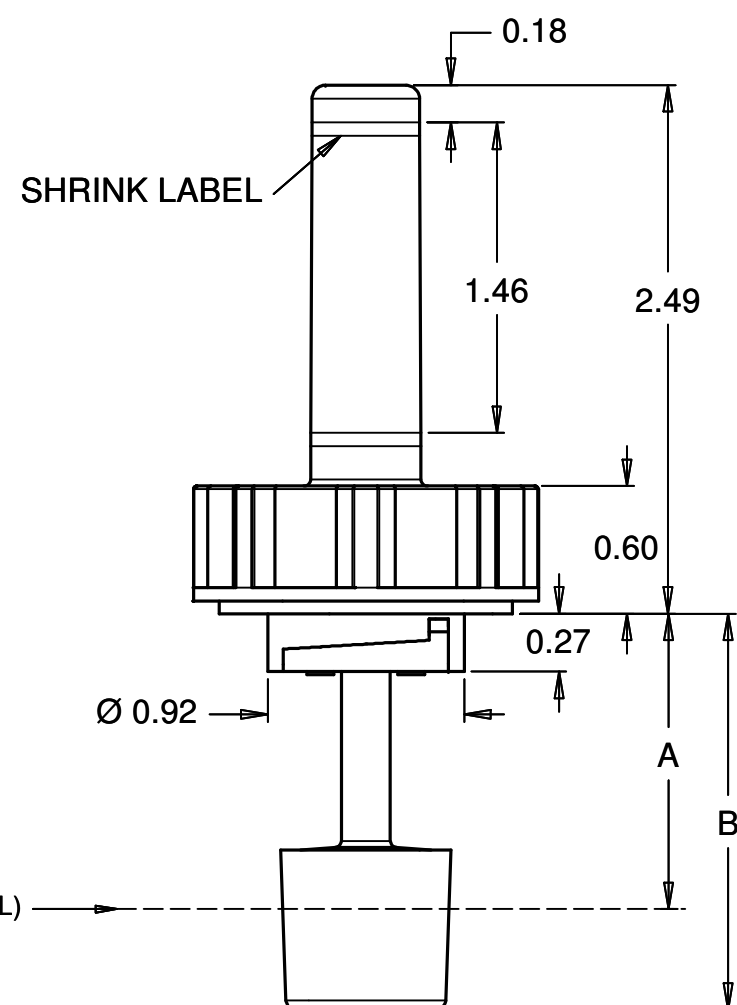



PART NO.	A	B
4000425	1.39"	1.86"
4000550	2.50"	3.06"
4000600	3.10"	3.52"



Section A-A

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PATENT PENDING

REVISION		DESCRIPTION	BY	DATE
DRAWN	DATE		<b>DOYLE MANUFACTURING INC.</b>	
D. WATERS	9/16/14		1440 HOLLOWAY ROAD HOLLAND, OHIO 43528  QUALITY CERTIFIED ISO/TS16949:2002	
TOLERANCE UNLESS SPECIFIED				
.X = +/- .060		.XXX = +/- .010		
.XX = +/- .030		.XXXX = +/- .005		
CUSTOMER	PART NO.	PART NAME		
SHAMROCK	SEE CHART	VISUAL MONITORING VENT		
MATERIAL	SHRINKAGE	JOB #	SHT	1
COLOR	UNITS		OF	1
	INCHES			