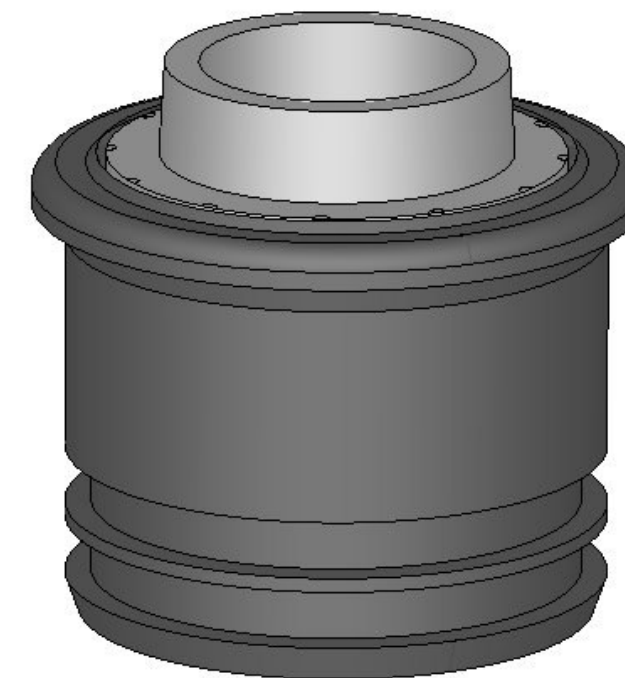


Section A-A



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REVISION	DESCRIPTION		BY	DATE
DRAWN D. WATERS	DATE	DOYLE MANUFACTURING INC. MAKING PLASTIC MOLDS SINCE 1975. 1440 HOLLOWAY ROAD QUALITY CERTIFIED HOLLAND, OHIO 43528 ISO/TS16949:2002		
TOLERANCE UNLESS SPECIFIED .X = +/- .060 .XXX = +/- .010 .XX = +/- .030 .XXXX = +/- .005				
CUSTOMER SHAMROCK	PART NO. BCFB-R, BCFB-B	PART NAME BATTERY CELL FLOATING BUSHING		
MATERIAL PP W/LEAD INSERT	SHRINKAGE	JOB #	SHT	1
COLOR RED, BLACK	UNITS INCHES		OF	1