

0.330 (x13)  
POSITIVE  
LUG OPENING

0.750 PITCH

9.750  
27 PLATES

0.210 (x2)  
3.382  
3.000  
7.875

0.938

0.255 (x12)  
NEGATIVE  
LUG OPENING

0.128 (x2)

R 0.034

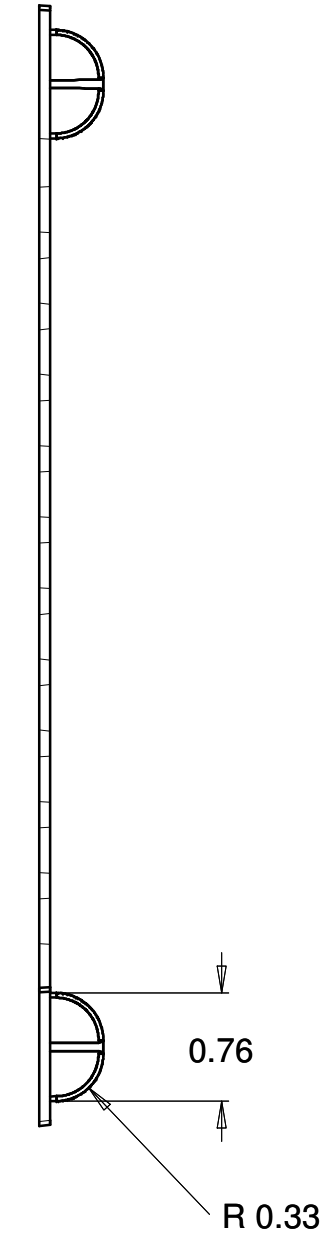
Ø 0.31

3/32Ø

0.075

0.450

0.070



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REVISION	DESCRIPTION	BY	DATE
DRAWN D. WATERS	DATE	<b>DOYLE MANUFACTURING INC.</b> MAKING PLASTIC MOLDS SINCE 1975. 1440 HOLLOWAY ROAD      QUALITY CERTIFIED HOLLAND, OHIO 43528      ISO/TS16949:2002	
TOLERANCE UNLESS SPECIFIED .X = +/- .060      .XXX = +/- .010 .XX = +/- .030      .XXXX = +/- .005			
CUSTOMER SHAMROCK	PART NO. TBC-IND27	PART NAME BATTERY ELEMENT MOSSING PROTECTOR	
MATERIAL PP OR LDPE	SHRINKAGE	JOB #	SHT
COLOR	UNITS INCHES	<h1>2011-04</h1>	1
			OF