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REVISION	DESCRIPTION		BY	DATE
	DRAWN	DATE	DOYLE MANUFACTURING INC. MAKING PLASTIC MOLDS SINCE 1975. 1440 HOLLOWAY ROAD QUALITY CERTIFIED HOLLAND, OHIO 43528 ISO/TS16949:2002	
	D. WATERS			
	TOLERANCE UNLESS SPECIFIED			
	X = +/- .060	.XXX = +/- .010		
	XX = +/- .030	.XXXX = +/- .005		
	CUSTOMER	PART NO.	PART NAME	
	SHAMROCK	XS-100-S	BATTERY TERMINAL PROTECTOR	
	MATERIAL	SHRINKAGE	JOB #	SHT
	PP			1
	COLOR	UNITS		OF
		INCHES		1