



PART SHOWN IS BH20L90.
 BH20R90 (NOT SHOWN) IS
 MIRROR IMAGE OF BH20L90.

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 OF DOYLE MANUFACTURING INC.

REVISION	DESCRIPTION		BY	DATE
DRAWN	DATE		DOYLE MANUFACTURING INC. MAKING PLASTIC MOLDS SINCE 1975. 1440 HOLLOWAY ROAD QUALITY CERTIFIED HOLLAND, OHIO 43528 ISO/TS16949:2002	
D. WATERS				
TOLERANCE UNLESS SPECIFIED				
.X = +/- .060		.XXX = +/- .010		
.XX = +/- .030		.XXXX = +/- .005		
CUSTOMER	PART NO.	PART NAME		
SHAMROCK	BH20L90, BH20R90	BATTERY TERMINAL PROTECTOR		
MATERIAL	SHRINKAGE	JOB #	SHT	
PP		98-122	1	
COLOR	UNITS		OF	
	INCHES		1	