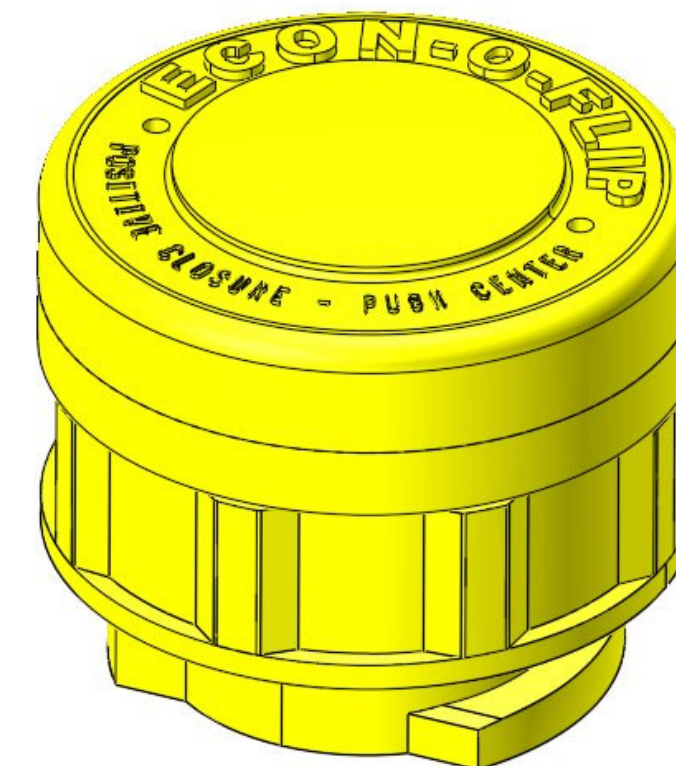


Section A-A



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REVISION	DESCRIPTION		BY	DATE
DRAWN	DATE	DOYLE MANUFACTURING INC.		
D. WATERS		MAKING PLASTIC MOLDS SINCE 1975.		
TOLERANCE UNLESS SPECIFIED		1440 HOLLOWAY ROAD	QUALITY CERTIFIED	
.X = +/- .060	.XXX = +/- .010	HOLLAND, OHIO 43528	ISO/TS16949:2002	
XX = +/- .030	XXXX = +/- .005			
CUSTOMER	PART NO.	PART NAME		
SHAMROCK	2050S	ECONO-FLIP STATIONARY TOP BATTERY VENT CAP		
MATERIAL	SHRINKAGE	JOB #	SHT	
PP			1	
COLOR	UNITS		OF	
	INCHES		1	